

A NEW GENERATION OF DRILLING AT THE MINNTAC MINE

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The Minntac Mine drills and blasts approximately 75 million long tons

This requires drilling one million feet of 1 6-inch diameter holes. We are

replacing our old generation rotary blasthole drills (Gardner-Denver 120

61R's) with new generation rotary blasthole drills (Bucyrus-Erie 59R's and

This paper compares the primary functions of the two generations of drills

air and its affect of particle size, penetration rate, and bit life; the differ

of the old generation drill chain/hydraulic pulldown systems compared to

pinion/electric pulldown systems; and manual controls of the older gener

compared to Programmable Logic Control (PLC) and Automation.

Stratalogger Systems have also been installed on the new generation drills

pulldown force, rate of penetration, rotary torque, vibration, and compre

of actual blast pattern design, bit performance evaluations, and equipment

evaluations using this data will be explained. The potential for improve

on-the-fly pattern design, and real-time drill parameter changes will also